

Grilon B 70 GFE 15 H
PA6-GF15

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Product Texts

Product designation according to ISO 1874:

PA6-HI, MHR, 14-060N, GF15

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	6000 / 3000	MPa	ISO 527-1/-2
Stress at break	120 / 70	MPa	ISO 527-1/-2
Strain at break	3.5 / 10	%	ISO 527-1/-2
Charpy impact strength (+23°C)	70 / 80	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	60 / 70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	12 / 20	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	7 / 7	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	222 / -	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	190 / -	°C	ISO 75-1/-2
Temp. of deflection under load (8.00 MPa)	55 / -	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	40 / -	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	100 / -	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB / -	class	IEC 60695-11-10
Thickness tested	0.8 / -	mm	IEC 60695-11-10
Max. usage temperature (long term)	100 - 120	°C	ISO 2578
Max. usage temperature (short term)	160	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	1E12 / 1E10	Ohm*m	IEC 60093
Surface resistivity	- / 1E12	Ohm	IEC 60093
Electric strength	35 / 32	kV/mm	IEC 60243-1
Comparative tracking index	- / 500	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	7 / -	%	Sim. to ISO 62
Humidity absorption	2 / -	%	Sim. to ISO 62
Density	1190 / -	kg/m ³	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	0.1 / -	%	ISO 294-4, 2577
Molding shrinkage (normal)	0.7 / -	%	ISO 294-4, 2577

Characteristics

Processing

Injection Molding

Delivery form

Granules

Special Characteristics

High impact or impact modified

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Automotive

Interior

Industry & Consumer goods

Housewares, Mechanical Engineering, Power transmission, Sports & Leisure, Tools & Accessories